

IMPORTANT SAFETY WARNING

WARNING: Before beginning the installation, make sure the shotgun is UNLOADED and the mag tube cleared of live rounds. Read the instructions thoroughly and be sure that you understand them completely. Complete instructions, with pictures can be found on-line at www.adaptivetactical.com

INSTRUCTION OVERVIEW

These instructions are for the complete installation of the EX Performance Stock and Forend. These instructions do not replace the Mossberg® or Remington® owner's manual; refer to your owner's manual for instructions related to the specific operation and maintenance of the firearm. These instructions are applicable to the following:

EX Performance Stock and Forend - Mossberg

EX Performance Stock and Forend - Remington

WARNING: All firearms are potentially dangerous; improper use may cause great harm, personal injury or death. It is your responsibility to know the safe use, procedures and operation of your firearm, and to store, handle and transport your firearm safely. Proper training is available through accredited firearms safety training programs.

Note: The EX Performance Stock and Forend are designed and engineered to work specifically with Mossberg and Remington 12-gauge shotguns. Do not attempt to retrofit your EX onto other firearms. Installation onto another firearm will void the related factory warranty and could result in an unsafe or potentially deadly scenario.

IMPORTANT: These instructions must be read in their entirety PRIOR TO BEGINNING INSTALLATION. Failure to do so may result in damage to your firearm, stock and forend components, and MAY VOID YOUR WARRANTY.

BEFORE YOU GET STARTED

Prior to beginning the installation of your EX Performance, it is helpful to be familiar with the basic components of the firearm. Please see your firearm owner's manual. EX Performance installation requires disassembly of interior shotgun components. It is important to take careful note of each step when disassembling your shotgun. Familiarity with the process will assist in the easy reassembly of the firearm and installation of the EX Performance.

Refer to your shotgun owner's manual for instructions related to the specific operation and maintenance of the serialized or receiver portion of the firearm. If you do not have a factory owner's manual, you may obtain one from the manufacturer:

O.F. Mossberg & Sons, Inc., PO Box 497, North Haven, CT. 06473 (203)230-5300 www.mossberg.com

Remington Arms Company, LLC., 870 Remington Dr., P.O. Box 700, Madison, NC 27025-0700 (203)230-5300 www.remington.com

Note: If you are unsure or uncomfortable in performing stock and forend installation in a safe manner, take your EX Performance and shotgun to a competent gunsmith for proper installation.

CUSTOMER SATISFACTION

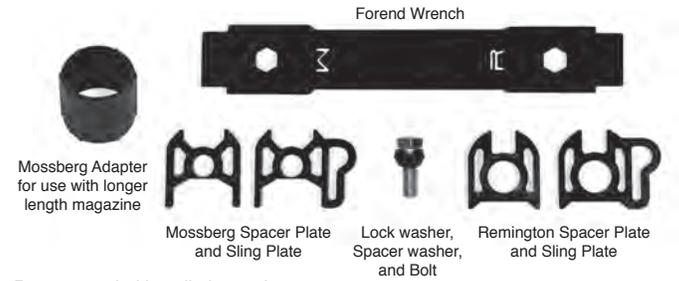
Customer satisfaction is our number one priority. Do not hesitate to contact us with any questions. We will do our absolute best to help you.

Due to the manufacturing variations in shotguns we do not warrant that your EX Performance will function correctly with your specific shotgun. Except for defects in materials or workmanship, the product is sold "AS IS" and "WITH ALL FAULTS." To the extent allowed by law, we specifically disclaim any expressed or implied warranties, including but not limited to warranties of merchantability and fitness for a specific purpose. We disclaim any responsibility for damage or injury that may result from any modifications or changes that are NOT part of the EX Performance as delivered from the factory.

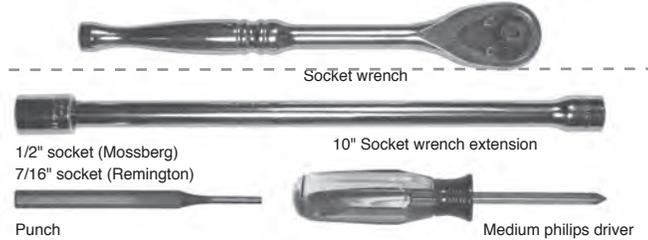
For inquiries concerning Adaptive Tactical products, call (208)442-8000 between 8am and 4pm MST. For further information, ask your local dealer or visit us on-line at www.adaptivetactical.com

MOUNTING HARDWARE AND NEEDED TOOLS

Includes mounting hardware specific to Mossberg or Remington shotguns:



Recommended installation tools:



OPERATION AND MAINTENANCE

Refer to your firearm owner's manual for instructions related to specific operation and maintenance of the shotgun.

Cleaning EX Performance Components - To clean components, wipe down with cleaners and/or lubricants designed specifically for firearms. Avoid using solvents on rubber recoil pad.

Camouflage Finishes - If your EX Performance components feature a camouflage finish, avoid using abrasive or solvent cleaners and/or lubricants. Surfaces can be wiped down with plastic safe cleaners and/or lubricants.



**ADAPTIVE
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EXPERFORMANCE
M4-style stock & Forend
for Pump Shotguns

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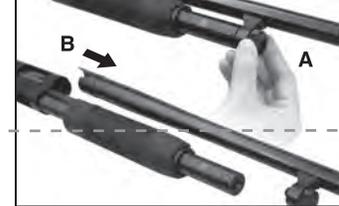
1. DISASSEMBLY

WARNING: Use caution! Verify firearm safety is on and barrel pointed in a safe direction. Confirm that the shotgun is unloaded by opening the action and making visual and touch verification as directed in your shotgun owner's manual.

IMPORTANT: Instructions are for general guidance only. Stock and forend installation for your specific Mossberg or Remington shotgun may vary slightly. Refer to your owner's manual or online video resources.

1 Remove shotgun stock; installation of the EX Performance requires stock removal. In most cases the recoil pad will be attached by two screws, and the stock by one main bolt. Refer to factory manual if necessary.

2 Unscrew the capture screw or threaded cap on the end of the magazine tube (A) and remove the barrel by pulling it out of the receiver (B).



STEPS 3-9 are necessary only when choosing to install a new forend. They may be skipped if you have a circular forend wrench which does not require complete forend assembly removal.

3 Utilizing an appropriately sized punch, remove drift pin(s).



4 Remove the trigger group, rear end first, from the receiver. **DO NOT PULL THE TRIGGER!** Serious damage to the trigger group may result.



5 Remove the left and right side shell stops.



6 Position the bolt carrier as shown and remove it from the receiver.



7 Slide the forend forward. The action bars and forend assembly will now pull freely from the receiver and off the magazine tube.



Shotgun disassembly complete. Proceed to forend installation.

2. INSTALL FOREND

1 Use appropriate end of wrench to remove factory forend nut.



2 Remove factory forend. Slide EX forend onto forend slide assembly.

STEP 3 applies to Mossberg only.

3 For longer 7 5/8" slide tube, slip the included adapter into end of forend assembly. The adapter is not necessary for shorter 6 1/2" slide tube.

If your forend has integrated action bars you will need to purchase a forend slide assembly from Mossberg or an online parts retailer.

4 Re-install and tighten the forend assembly nut.

5 Guide action bars of assembled forend back into receiver.



Forend installation is complete. Proceed to shotgun reassembly.

3. REASSEMBLY

1 Verify bolt is in correct position. Reposition bolt carrier on top of bolt and align with action bars.



2 **IMPORTANT!** Reinstall shell stops into corresponding slots in receiver. Hold in place during Step 3.



3 With safety on, install trigger group by first inserting front up into the receiver and then swinging rear of group up and into the receiver. **DO NOT** pull trigger during install.



4 Reinstall drift pin(s) through receiver to secure trigger group.



Shotgun reassembly is complete. Proceed to rear stock installation.

ACCESSORY RAIL

Use allen wrench to remove screw. Slide nose cap forward to reveal picatinny accessory rail.



QD SWIVEL

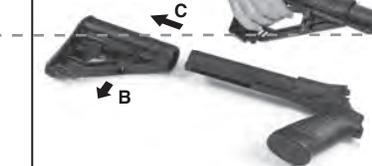
QD Swivel may be mounted on either side of rear stock. Remove Warhorse cover plate, remove screw and insert swivel on the desired side. Stock is factory configured for right hand swivel use.



4. INSTALL STOCK

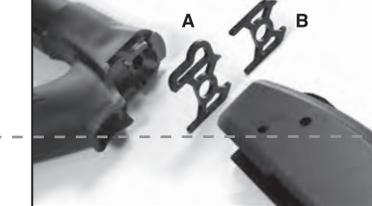
1 To install the included M4 style stock you must first remove your current shotgun stock. Refer to the shotgun factory manual if necessary.

2 Adjust M4 stock to the longest setting (A). Grasp the Warhorse cover panels on the sides of the adjustment lever and pull down (B) then slide adjustable portion of the stock off of the rear of the stock (C).



3 Align the front of stock with rear of receiver and hold in position. Include either sling attachment plate (A) or spacer plate (B) between stock and receiver.

IMPORTANT! Carefully align and position stock prior to tightening in order to avoid stripping threads in the receiver.



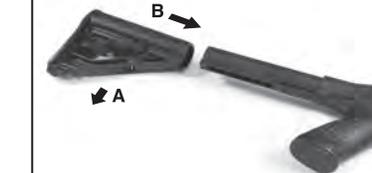
4 Remove mounting hardware (lock washer, spacer washer and bolt) from bag. Assemble mounting hardware and insert into rear stock tube.

Utilize a socket wrench with 10" extension, and either a 1/2" socket (Moss.) or 7/16" socket (Rem.)

Engage wrench with corresponding mounting bolt. Turn clockwise and tighten until rear stock is firmly in place. Do not overtighten.



5 Pull adjustment lever down (A) and slide the adjustable portion of stock back onto the rear of the stock (B).



Assembly is complete. With the safety on and firearm unloaded verify that the functions of the firearm are operating correctly.